

TECHNICAL DATA SHEET

TECHNYL C 246F NC

(Previously DOMAMID 6IK4 303 NC)

Polyamide 6, low temperature impact modified, for injection moulding, natural color

General

Feature	Low temperature impact modified
Polymer type	PA6 (Polyamide 6)
Processing technology	Injection molding
Certification	RoHS

Product identification

ISO 1043 abbreviation	PA6-I
ISO 16396 designation	PA6-I,M1,S14-020

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm ³	1.07
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.7 - 1.9
Molding shrinkage, normal		ISO 294-4, 2577	%	1.5 - 1.7

Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	1950 / -
Stress at break	50 mm/min	ISO 527-1/-2	MPa	40 / -
Strain at break	50 mm/min	ISO 527-1/-2	%	50 / -
Yield stress	50 mm/min	ISO 527-1/-2	MPa	50 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	NB / -
Charpy impact strength, -30°C	-30°C	ISO 179/1eU	kJ/m ²	NB / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	70 / -
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m ²	20 / -

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	221
-------------------------------	--	-------------	----	-----

Test run at 23°C if not differently specified, DAM state (dry as moulded).
*: conditioned according to ISO 1110

TECHNICAL DATA SHEET

TECHNYL C 246F NC

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	240 - 280 °C
Recommended mould temperature	60 - 80 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Disclaimer

The information provided in this documentation corresponds to our technical knowledge at the date of its publication and do not constitute a specification. This information may be subject to revision at our discretion. Domo cannot anticipate all conditions under which this information and our products of other manufactures in combination with our products may be used. Domo accepts no responsibility for results obtained by the application of this information or for the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product or product combination for their own purposes. Unless otherwise agreed in writing, Domo sells the product without warranties. Buyers and users assume all responsibility and liability for loss or damage arising from handling and use of our products, whether used alone or in combination with other products. Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector.